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**JOABOA** 

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# JOABOA® PVC Waterproof Membrane

## **Product Introduce**

JOABOAPVC waterproof membrane is a kind of macromolecule materials with excellent properties, which consists of polyvinyl chloride resin mainly and various dedicated auxiliaries, anti-aging ingredient, produced by advanced equipment and technology. PVC features with strong tensile strength, high elongation, low shrinking rate, good low temperature flexibility, long lifetime, stable properties, reliable quality and convenient construction.

JOABOA PVC sorts three types based on product structure: homogenous membrane (H), fiber backing membrane (L), fabric reinforced membrane (P).

## **Product Feature**

- 1. Strong tensile strength, high elongation, can fit big deformation of substrates.
- 2.Excellent anti-extreme weather property, can adapt to various environment temperature difference.
- 3. Suitable for exposed projects with long lifetime and good anti-aging property.
- 4.Can be welded firmly and reliably.
- 5. Outstanding root penetration resistance, best choice for planted roofs.
- 6. Simple and fast construction without pollution.
- 7. Great plasticity and fast treatment with corners and details.

# **Application Range**







- 1.Steel structure roofs, exposed and unexposed concrete roofs, planted roofs.
- 2. Waterproof projects of basements, metros and tunnels.

### Notes

- 1.To reach a great and long waterproof quality, it is recommended to use JOABOA customized system accessories and operate as JOABOA construction standards and technical regulation while application.
- 2.Different specification PVC should be piled separately while storage and transportation.
- 3. Avoid sun and rain, keep ventilate and far away from fire source.
- 4. Lifetime is one year since produced under normal storage and transportation.

# Specifications

Membrane Sort	Code	Thickness ( mm )	Width (mm)	Length ( m )
Homogeneous	Н	1.2、1.5、1.8、2.0	2000	20
Fiber backing	L	1.2、1.5、1.8、2.0	2000	20
Fabric reinforced	Р	1.2、1.5、1.8、2.0	2000	20

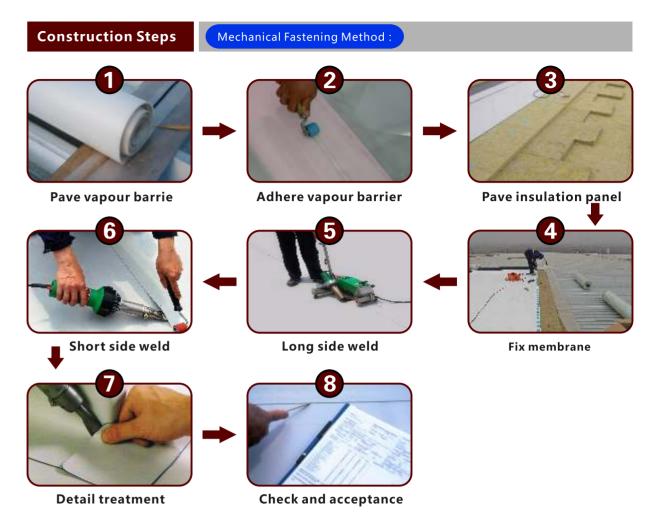
Note: other specifications can be offered depended on agreements between buyers and supplier.

# **Property Index**

Standards: GB 12952-2011

Item				Index			
				Н	L	Р	
Resin layer thickness of center matrix				-	-	0.40	
Maximum tension/(N/cm)			≥	-	120	250	
Tensile prope			≥	10.0	-	-	
	Elongation with maximum tension/%			-	-	15	
	Elongation at break /%		≥	200	150	-	
Dimensional change rate by heat treatment/ %		<b>«</b>	2.0	1.0	0.5		
Low temperature flexibility /°C				-25℃,no crack			
Water impermeability				0.3 MPa, impermeability within 120 min			
Impact resistance				0.5kg·m, impermeability			
Anti-static load				-	_	20kg, impermeability	
Peel str	Peel strength of lap seam/(N/mm)			4.0 or membra	4.0 or membrane is damaged		
Tear str	Tear strength of right angle/(N/mm)		≥	50	_	-	
Tear str	Tear strength of trapezoid/N		≥	-	150	250	
Water a	Water absorption		€	4.0			
	L68h) / %	After open assembly	≥	-0.40			
	Time/h			672			
	Appearance			No bubble, crack, layering, adhesion and holes			
Thermal	Retention rate of maximum tension		≥	-	85	85	
ageing	Retention rate of tensile strength			85	-	_	
(80°C)	Elongation retention rate with maximum tension/%			-	-	80	
	Elongation retention rate at break			80	80	_	
	Low temperature flexibility			-20°C,no crack			
	Appearance			No bubble,	crack, layering, adhesion and holes		
	Retention rate of maximum tension		≥	-	85	85	
Chemical	···-···		≽	85	-	-	
resistance			≥	-	-	80	
	Elongation retention rate at break			80	80	-	
	Low temperature flexibility			-20°C,no crack			
	Time/h			1500°			
	Appearance			No bubble, crack, layering, adhesion and holes			
Artificial	Retention rate of maximum tension			-	85	85	
weathering	Retention rate of tensile strength			85	-	-	
Weathering	Elongation retention rate with maximum tension/%			-	-	80	
	Elongation retention rate at break			80	80	-	
	Low temperature flexibility				-20°C,no crack		
- Anti ete		cuitable to membranes u					

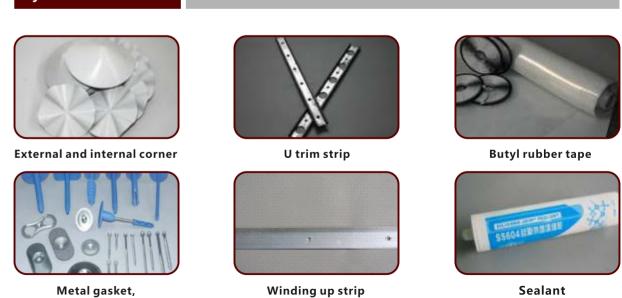
- a . Anti-static load only be suitable to membranes used to press paving roofs;
- b. Artificial weathering time of single membrane roofs is 4000h;
- c. No need to test artificial weathering of un-exposed membranes.



Note: boarder adhesion method and full adhesion method both are suitable for PVC.

# **System Accessories**

plastic socket and nail



# **Detail Treatment**



**External corner treatment** 



Puncture component



Internal corner treatment



Roof skylight



Outside corner treatment

# Operate equipment





Welder

Electric screw driver







Electric hammer